

Ultra Clear

WASTE WATER TREATMENT SYSTEMS

HIGHLAND TANKS PTY LTD
ACN 090 907 725 ABN 93 090 907 725
PO BOX 1158, MITTAGONG NSW 2575
Phone 02 4889 8288 or 0419 545 319
Fax 02 4889 8566
Email: sales@highlandtanks.com.au
www.ultraclear.com.au

MODEL ST10

10 person single tank system

PLUMBER'S INSTALLATION MANUAL

1. Excavation of hole to drawing specifications, allowing 50-100mm above ground level as shown. Lid depth 75mm.
2. **Tank must be installed in hole on level base using minimum 50mm depth of 5-10mm blue metal aggregate or metal dust**, with no rocks protruding over surface area.
3. Connect drainage to tank.
4. Ensure E duct vents are constructed.
5. Backfill tank.
6. Half fill tank with water to prevent lifting of tank.
7. It is the plumber's or owner's responsibility to provide all weather access for delivery truck to the excavated hole. **Ensure access is free of power lines and overhanging trees.**
8. Location of tank – avoid storm water run off areas.
9. When backfilling tank ensure no large rocks enter hole. Any damage to tanks, e.g. large rocks or machinery damage, during backfilling, is the responsibility of the contractor and/or owner.
10. **Tank must be backfilled to a minimum 200mm from top of lid around the entire tank.**
11. Any damage to tanks due to incorrect installation is the responsibility of the contractor and/or owner and is not covered by warranty.

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HOLE EXCAVATION

